

## MASON INDUSTRIES, Inc. MERCER RUBBER Co.

350 Rabro Drive, Hauppauge, NY 11788

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JOB NAME	CI
CUSTOMER	VI
CUSTOMER P.O.	BR0
MASON M	SW
DWG No	SYS

SE with COPPER EAT ENDS for **NKING WATER** STEMS

Industry Standard Pump Connectors Short lengths conserve	applicatio		es with size and it factory on all s.
space but allow minimum motion and attenuation. Offset Ratings are industry standard.	END TO END		COPPER FEMALE SWEAT ENDS
LIVE			COPPER BRAID BANDS
BRONZ AND BF	EE HOSE RAID	stainless s dielectric un	g these products in teel water systems, ions must be used on prevent leakage from ion.

- 1. Thoroughly clean male and female ends using steel wool and steel brushes.
- 2. Apply flux.

**INSTALLATION:** 

- 3. Wrap base of copper fitting on connector and 2" (50mm) of the braid with a wet cloth to prevent overheating during soldering.
- 4. Direct the torch away from the base of the copper fitting and braided section. Avoid contact of the flame with the base of the copper fitting and braid. Heat end of copper fitting for proper flow of silver solder. Silver solder flows at approximately 430°F
- 5. Use caution with brazing rod or other higher temperature techniques. Overheating cause leaks.
- 6. Remove wet cloth and remove all soldering flux immediately after installation. Flux chlorides will cause premature failure of joint.





WARNING! If additional chlorinating, sanitizing, or disinfecting is required for this system, granular chlorine is not recommended since it may leave behind undissolved granules that can cause corrosion and lead to premature failure of components. System must be thoroughly dechlorinated with clean water immediately after chlorination process. Failure to do so will void warranty. Mason recommends installing NSF Hoses vertically where feasible to promote drainage of chlorine.

LEAD FREE: The surface contacted by consumable water contains less than one quarter of one percent (0.25%) of lead by weight. These flexible joint fitting assemblies are UL Listed under File MH48651 and are intended for installation in accordance with the Mason installation instructions and the applicable requirements in Annex G of ANSI/NSF-61 and NSF-372.



Mason Industries ensures for all UL Listed Products:

- 1. All hose dimensions meet our specifications and dimensions as tabulated.
- 2. Each assembly is pressure tested using Nitrogen Gas for 1 minute at  $1^{1/2}$  times the rated working pressure with no leaks.
- 3. A metal tag is attached which shows the UL Mark and Identification Number, our name, the location (US), and the Part Number with the approval date (month and year).
- 4. Two product stickers which show the UL Mark and Identification Number are on each shipping crate.

Conforms to UL and Annex G of ANSI/NSF-61 and NSF-372 Approved Temperature Range.

### **CPSB-NSF DIMENSIONS AND PRESSURE RATINGS (American Units)**

OF OB-NOT DIMENSIONS AND THESSORE HATINGS (American only)						
Туре	Tubing Size & End to End (in)	Live Length (in)	Corru- gations per foot	Maximum Permanent Lateral Offset(in)	Rated Pressure @70°F (psi)	
CPSB-NSF	1/2 X 61/2	23/4	73	1/8	500	
CPSB-NSF	3/4 X 7	23/4	67	1/8	470	
CPSB-NSF	1 X 8	33/8	58	1/8	450	
CPSB-NSF	11/4 X 81/2	33/4	55	1/8	400	
CPSB-NSF	11/2 X 9	4	53	1/8	335	
CPSB-NSF	2 X 12	61/2	51	1/4	235	
CPSB-NSF	21/2 X 12	43/4	34	1/8	230	
CPSB-NSF	3 X 12	41/2	30	1/8	225	
CPSB-NSF	4 X 18	91/2	28	1/2	220	

#### CPSB-NSF DIMENSIONS AND PRESSURE RATINGS (Metric Units)

Type	Tubing Size & End to End (mm)	Live Length (mm)	Corru- gations per meter	Maximum Permanent Lateral Offset(mm)	Rated Pressure @21°C (kg/cm²)
CPSB-NSF	15 X 165	70	240	3	37
CPSB-NSF	20 X 178	70	220	3	32
CPSB-NSF	25 X 203	86	190	3	31
CPSB-NSF	32 X 216	95	180	3	28
CPSB-NSF	40 X 229	102	174	3	23
CPSB-NSF	50 X 305	165	167	6	16
CPSB-NSF	65 X 305	121	112	3	16
CPSB-NSF	80 X 305	114	98	3	15
CPSB-NSF	100 X 457	241	92	13	15

End to End Tolerance: minus 1% plus 3%. Minimum Burst is four times the Rated Pressure. Safety factor of 4. Female end fits over copper tubing, e.g. 1/2 x 61/2 (15 x 165mm) fits over 1/2" (15mm) tubing. Lateral Offset one side of centerline and normal machinery vibration. If intermittent in both directions, reduce by 50%.

QTY	SIZE	TAG

QTY	SIZE	TAG

DWN CHKD DATE DWG No. Certification Form S-5049 04/2016



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JOB NAME
CUSTOMER
CUSTOMER P.O.
MASON M.
DWG No.
DWG NO.

**CPSB-NSF** 

BRONZE BRAIDED HOSE with COPPER SWEAT ENDS for DRINKING WATER SYSTEMS

Vacuum rating vari and application. Co factory on all vacuu applications.	onsult
арриосионо	TO END
AND E	COPPER FEMALE SWEAT ENDS NZE HOSE BRAID
COPPER BRAIL	D BANDS

When using CPSB-NSF products in stainless steel water systems, dielectric unions must be used on each end to prevent leakage from galvanic action.

Conforms to UL and Annex G of ANSI/NSF-61 and NSF-372 Approved Temperature Range.

WARNING! If additional chlorinating, sanitizing, or disinfecting is required for this system, granular chlorine is not recommended since it may leave behind undissolved granules that can cause corrosion and lead to premature failure of components. System must be thoroughly dechlorinated with clean water immediately after chlorination process. Failure to do so will void warranty. Mason recommends installing NSF Hoses vertically where feasible to promote drainage of chlorine.

#### INSTALLATION:

- 1. Thoroughly clean male and female ends using steel wool and steel brushes.
- 2. Apply flux.
- 3. Wrap base of copper fitting on connector and 2" (50mm) of the braid with a wet cloth to prevent overheating during soldering.
- 4. Direct the torch away from the base of the copper fitting and braided section. Avoid contact of the flame with the base of the copper fitting and braid. Heat end of copper fitting for proper flow of silver solder. Silver solder flows at approximately 430°F (221°C).
- Use caution with brazing rod or other higher temperature techniques. Overheating will cause leaks.
- Remove wet cloth and remove all soldering flux immediately after installation. Flux chlorides will cause premature failure of joint.

LEAD FREE: The surface contacted by consumable water contains less than one quarter of one percent (0.25%) of lead by weight. These flexible joint fit-

WATER QUALITY
DRINKING WATER
SYSTEM COMPONENT
(4RV6) Annex G of
ANSI/NSF-61 and NSF-372

Maximum | Rated

CLASSIFIE

ting assemblies are UL Listed under File MH48651 and are intended for installation in accordance with the Mason installation instructions and the applicable requirements in Annex G of ANSI/NSF-61 and NSF-372.

Mason Industries ensures for all UL Listed Products:

**CPSB-NSF DIMENSIONS AND PRESSURE RATINGS (Metric Units)** 

Tuhing Siza

- All hose dimensions meet our specifications and dimensions as tabulated.
- 2. Each assembly is pressure tested using Nitrogen Gas for 1 minute at  $1^{1}/2$  times the rated working pressure with no leaks.
- A metal tag is attached which shows the UL Mark and Identification Number, our name, the location (US), and the Part Number with the approval date (month and year).
- Two product stickers which show the UL Mark and Identification Number are on each shipping crate.

Corru-

CPSB-NSF DIMENSIONS AND PRESSURE RATINGS (American Units)

CPSB-NSF	DIMENSIONS	AND PRE	SSURE R	ATINGS (AM	erican Unii
Type	Tubing Size & End to End (in)	Live Length (in)	Corru- gations per foot	Maximum Permanent Lateral Offset(in)	Rated Pressure @70°F (psi)
CPSB-NSF CPSB-NSF CPSB-NSF CPSB-NSF	1/2 X 18 1/2 X 24	81/4 141/4 201/4 321/4	73 73 73 73	1 3 6 12 <sup>1</sup> /2	500 500 500 500
CPSB-NSF CPSB-NSF CPSB-NSF CPSB-NSF	3/4 X 18 3/4 X 24	73/4 133/4 193/4 313/4	67 67 67 67	3/4 21/2 51/2 11	470 470 470 470
CPSB-NSF CPSB-NSF CPSB-NSF CPSB-NSF	1 X 18 1 X 24	73/8 133/8 193/8 313/8	58 58 58 58	5/8 21/4 5 81/2	450 450 450 450
CPSB-NSF CPSB-NSF CPSB-NSF CPSB-NSF	11/4 X 18 11/4 X 24	71/4 131/4 191/4 311/4	55 55 55 55	1/2 13/4 4 8	400 400 400 400
CPSB-NSF CPSB-NSF CPSB-NSF CPSB-NSF	11/2 X 18 11/2 X 24	7 13 19 31	53 53 53 53	1/2 11/2 31/2 71/2	335 335 335 335
CPSB-NSF CPSB-NSF CPSB-NSF CPSB-NSF	2 X 18 2 X 24	61/2 121/2 181/2 301/2	51 51 51 51	1/4 13/8 31/4 7	235 235 235 235
CPSB-NSF CPSB-NSF CPSB-NSF	21/2 X 24	103/4 163/4 283/4	34 34 34	7/8 2 41/2	230 230 230
CPSB-NSF CPSB-NSF CPSB-NSF	3 X 24	101/2 161/2 281/2	30 30 30	3/4 11/2 41/4	225 225 225
CPSB-NSF CPSB-NSF		151/2 271/2	28 28	1 <sup>1</sup> /4 4	220 220

Type	& End to End (mm)	Live Length (mm)	gations per meter	Permanent Lateral Offset(mm)	Pressure @21°C (kg/cm²)
CPSB-NSF	15 X 305	210	240	25	34
CPSB-NSF	15 X 457	362	240	76	34
CPSB-NSF	15 X 610	514	240	152	34
CPSB-NSF	15 X 915	819	240	318	34
CPSB-NSF CPSB-NSF CPSB-NSF CPSB-NSF	20 X 305 20 X 457 20 X 610 20 X 915	197 349 502 806	220 220 220 220	19 64 140 279	32 32 32 32 32
CPSB-NSF	25 X 305	187	190	16	31
CPSB-NSF	25 X 457	340	190	57	31
CPSB-NSF	25 X 610	492	190	127	31
CPSB-NSF	25 X 915	797	190	216	31
CPSB-NSF	32 X 305	184	180	13	28
CPSB-NSF	32 X 457	337	180	44	28
CPSB-NSF	32 X 610	489	180	102	28
CPSB-NSF	32 X 915	793	180	203	28
CPSB-NSF CPSB-NSF CPSB-NSF CPSB-NSF	40 X 305 40 X 457 40 X 610 40 X 915	178 330 483 787	174 174 174 174	13 38 89 191	23 23 23 23 23
CPSB-NSF	50 X 305	165	167	6	16
CPSB-NSF	50 X 457	318	167	35	16
CPSB-NSF	50 X 610	470	167	83	16
CPSB-NSF	50 X 915	775	167	178	16
CPSB-NSF	65 X 457	273	112	22	16
CPSB-NSF	65 X 610	425	112	51	16
CPSB-NSF	65 X 915	730	112	114	16
CPSB-NSF	80 X 457	267	98	19	15
CPSB-NSF	80 X 610	419	98	38	15
CPSB-NSF	80 X 915	724	98	108	15
CPSB-NSF	100 X 610	394	92	32	15
CPSB-NSF	100 X 915	699	92	102	15

End to End Tolerance: minus 1% plus 3%. Minimum Burst is four times the Rated Pressure. Safety factor of 4. Female end fits over copper tubing, e.g.  $\frac{1}{2}$  x 12 ( $\frac{15 \times 305mm}{2}$ ) fits over  $\frac{1}{2}$ " ( $\frac{15mm}{2}$ ) tubing. Lateral Offset one side of centerline and normal machinery vibration. If intermittent in both directions, reduce by 50%.

QTY	SIZE	TAG		QTY	SIZE	TAG
		DWN	СНКО	I DA	TF DWG N	0

Certification Form S-5050a 06/2018	DWN	CHKD	DATE	DWG No.