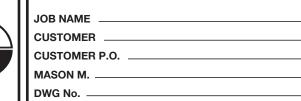


# MASON INDUSTRIES, Inc.

## MERCER RUBBER Co.

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**HOSE with STAINLESS** STEEL FLOATING FLANGES for DRINKING WATER SYSTEMS

#### **ALL COMPONENTS** Hole for chain hoist when rigging (Sizes 5" — 12") 304 STAINLESS STEEL FACE TO FACE -SPACER BAR (Remove after installation) SPACER BAR CLIP (Not to be used to 304 STAINLESS STEEL BRAID 304 BAND STAINLESS STEEL FLOATING 304 STAINLESS STEEL HOSE AND BRAID FLANGES В 150 lb ASA I IVE Standard Drilling 60° LENGTH С or as checked ☐ DIN 10 ☐ DIN 25 □ DIN 16 □ ASA-300 304 STAINLESS STEEL 304 STAINLESS STEEL SCHEDULE 40 ELBOWS SUPPORT CLIP (See Detail) Φ. 304 STAINLESS STEEL 1/2" (13mm) NPT DRAIN PORT Drain Plugs are often removed to allow attachment

of drain hose for blow down or drainage.

## 304 STAINLESS STEEL SUPPORT CLIP

(Coupling and Plug)

P S (in)	ipe Size (mm)	Hole D	JPPORT iameter (mm)	Thick		CLIP THICKNESS
2	50	5/8	16	1/8	3	THICKNESS
21,	/2 65	5/8	16	1/8	3	
3	80	3/4	16	1/8	3	
4	100	3/4	19	1/8	3	
5	125	3/4	19	1/4	6	
6	150	7/8	22	3/8	9	
8 10 12	200 250 300	7/8 1 1	22 25 25	1/2 1/2 1/2	13 13 13	SUPPORT CLIP DETAIL

RATED MOVEMENTS ±4"(102mm) All Directional Seismic Movement ±6"(152mm) Guided Thermal Movement Only

When using these products in copper or brass water systems, dielectric flanges must be used on each end to prevent leakage from galvanic action.

Conforms to UL and Annex G of ANSI/NSF-61 and NSF-372 Approved Temperature Range.

### **304 STAINLESS STEEL PLATE FLANGES**

Pip	Flange Thickness		
(in)	(mm)	(in) (	(mm)
2 thru 4	50 thru 100	5/8	16
5 thru 6	125 thru 150	3/4	19
8 thru 12	200 thru 300	1	25

**WARNING!** If disinfecting (chlorinating) is required per the International Plumbing Code, AWWA C651, and per the International Plumbing Code, AWWA C651, and AWWA C652, then tablets and granular chlorine (calcium hypochlorite), and chlorine for swimming pool disinfection CANNOT be used on our products. We recommend chlorinating with diluted liquid chlorine (sodium hypochlorite) and immediately flushing thoroughly with potable water, as defined in the above Code. All traces of chlorine must be removed, since residual chlorine will cause corrosion and lead to premature failure of our products. Failure to do so to premature failure of our products. Failure to do so will void our warranty. Mason recommends installing hoses vertically where feasible to promote drainage of chlorine.

LEAD FREE: The surface contacted by consumable water contains less than one quarter of one percent (0.25%) of lead by weight. These flexible joint fitting assemblies are UL Listed under File MH48651 and are intended for installation in SYSTEM COMPONENT accordance with the Mason installation instructions and the applicable requirements in



#### WATER QUALITY DRINKING WATER

(4RV6) Annex G of ANSI/NSF-61 and NSF-372

Annex G of ANSI/NSF-61 and NSF-372.

Mason Industries ensures for all UL Listed Products:

- 1. All hose dimensions meet our specifications and dimensions as tabulated.
- 2. Each assembly is pressure tested using Nitrogen Gas for 1 minute at  $1^{1/2}$  times the rated working pressure with no leaks.
- 3. Threads on the drain port are checked using a certified thread gauge to make certain that the threads were machined in accordance to ANSI/ASME B1.20.1.
- 4. A metal tag is attached which shows the UL Mark and Identification Number, our name, the location (US), and the Part Number with the approval date (month and year).
- 5. Two product stickers which show the UL Mark and Identification Number are on each shipping crate.

Vacuum rating varies with size and application. Consult factory on all vacuum applications.

# VFLSS-NSF DIMENSIONS AND PRESSURE RATINGS (American Units) VFLSS-NSF DIMENSIONS AND PRESSURE RATINGS (Metric Units)

Pipe Size & Face to Face (in)	Live Length (in)	Corru- gations per foot	A (in)	B (in)	C (in)	Rated Pressure @70°F (psi)
2 X 33	20	58	227/8	23 <sup>7</sup> /8	245/8	360
21/2 X 37	22	48	26	27	273/4	290
3 X 42	24	46	287/8	30 <sup>1</sup> /8	311/8	280
4 X 49	26	32	321/2	333/4	347/8	225
5 X 58	30	29	38	391/4	401/2	200
6 X 66	33	25	425/8	441/8	453/8	200
8 X 80	36	23	491/4	503/4	52	200
10 X 96	42	21	581/2	601/4	613/4	170
12 X 112	48	20	673/4	691/2	71	170

Pipe Size & Face to Face (mm)	Live Length (mm)	Corru- gations per meter	A (mm)	B (mm)	C (mm)	Rated Pressure @21°C (kg/cm²)
50 X 838	508	190	603	613	629	25
65 X 940	559	157	660	689	711	20
80 X 1067	610	151	733	762	781	19
100 X 1245	660	105	826	857	886	16
125 X 1473	762	95	965	1010	1026	14
150 X 1676	838	82	1083	1118	1149	14
200 X 2032	914	75	1251	1289	1324	14
250 X 2438	1067	69	1486	1524	1559	12
300 X 2849	1219	66	1721	1762	1797	12

Face to Face Tolerance: minus 1% plus 3%. Minimum Burst is four times the Rated Pressure. Safety factor of 4. Size 12" (300mm) has double braid and Standard Weight elbows.

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	QTY	SIZE	TAG	QTY	SIZE	TAG

Certification Form S-5053 01/2024