

## MASON INDUSTRIES, Inc.

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SEISMIC ANCHOR STUD WITH NUT & WASHER SEISMIC ANCHOR SELF-TAPPING, SEISMIC ROD ANCHOR

SAS, SASE, SAST & SRA

**DATA SHEET DS-213-1.1** 

Anchorage of equipment in seismic zones is an important part of system restraint. When anchoring to concrete there are a variety of methods available. One excellent method is an Adhesive Anchor. Our type SRA anchor uses either standard A-307 Grade C or high strength A-193 Grade B7 threaded rod. The new adhesive is a two component high solids, epoxy based anchoring system. It can be used in all non-overhead applications to give you high load capacity. This adhesive will anchor the SRA for higher load capabilities. Another advantage is the lower reduction factors for closer spacings and edge distances. The SRA anchor is weather resistant and can even be installed in water filled holes.

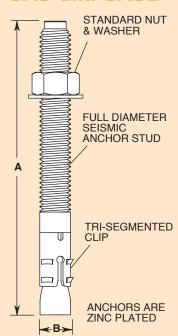
Another excellent device is the wedge type expansion anchor. Since it is load assisted, it provides excellent resistance to vibration and shock loads. Its slip potential is actually a positive feature in seismic applications, giving early warning of potential failure whereas other anchors just fail catastrophically. Mason's SAS seismic anchor stud is

a wedge anchor for suspension applications such as our SCB, seismic cable brace system, for use on piping and suspended equipment. In many parts of the country concrete filled steel decking is used for floor slabs. The new SAS anchor is approved for use attached to the underside of a concrete filled steel deck in either the upper or lower flutes of the steel deck.

The Mason SAST anchor is a concrete screw. Equipment can be moved into position and the SAST's hole can be drilled through the equipment plate and the anchor screwed in similar to a self tapping steel screw. They can be removed and re-installed in the same hole. This is useful for equipment that must be removed and inspected periodically.

All three of these anchors have been tested in accordance with ACI 355.2 and have obtained ICC Evaluation Services test reports. ACI 355.2 is a testing procedure that includes both cracked and uncracked concrete. The cracked testing is used to evaluate the anchor for seismic installations, and yields lower allowable values.

## SAS and SASE



# TYPE SAS STANDARD LENGTH ANCHOR STUD RATINGS BASED ON ALLOWABLE STRESS DESIGN (ASD) installed into 2500 psi (17.2 Mpa) Normal Weight or Sand– Lightweight Concrete\*

Type	Embedment	Normal Wei	ght Concrete	Lightweight Concrete			
and Size	Depth (in) (mm)	Tension <sup>†</sup> (lbs) (kg)	Shear (lbs) (kg)	Tension <sup>†</sup> (lbs) (kg)	Shear (lbs) (kg)		
SAS-3/8	2 51	445 <b>200</b>	650 <b>295</b>	360 <b>165</b>	390 <b>175</b>		
SAS-1/2	23/4 70	980 445	1055 480	590 <b>270</b>	635 <b>290</b>		
SAS-5/8	33/8 86	1325 600	2845 <b>1290</b>	795 <b>360</b>	1710 <b>775</b>		
SAS-3/4	41/8 105	1520 690	3870 <b>1755</b>	915 <b>415</b>	2325 <b>1055</b>		
SAS-1	51/4 <b>133</b>	2220 1005	5960 <b>2705</b>	1335 <b>605</b>	3575 <b>1620</b>		

# TYPE SASE EXTENDED LENGTH ANCHOR STUD RATINGS BASED ON ALLOWABLE STRESS DESIGN (ASD) installed into 2500 psi (17.2 Mpa) Normal Weight or Sand-Lightweight Concrete\*

Type	Embedment	Normal We	ight Concrete	Lightweight Concrete			
and	Depth	Tension <sup>†</sup>	Shear	Tension <sup>†</sup>	Shear		
Size	(in) (mm)	(lbs) (kg)	(lbs) (kg)	(lbs) (kg)	(lbs) (kg)		
SASE-3/8	37/8 98	950 430	820 390	690 315	820 <b>370</b>		
SASE-1/2		1275 580	2960 1340	1080 490	2325 <b>1055</b>		
SASE-5/8		2355 1070	4520 2050	1660 755	3580 <b>1625</b>		
SASE-3/4		2740 1245	6980 3165	1645 745	4190 <b>1900</b>		

# TYPE SAS & SASE ANCHOR STUD RATINGS BASED ON ALLOWABLE STRESS DESIGN (ASD) installed in the Soffit of 3000 psi (20.7 Mpa) Normal Weight or Sand-Lightweight Concrete-filled Profile Steel Deck Assemblies\*.

Anchors must be installed in either the lower or upper flutes of the profile deck.

Type and Size	Embed Dep (in)		Ten (lbs)	sion (kg)	Sh (lbs)	ear (kg)
SAS-3/8	2	51	430	195	725	330
SASE-3/8	33/8	86	760	345	1590	720
SAS-1/2	23/4	70	695	315	970	440
SASE-1/2	41/2	114	930	420	2085	945
SAS-5/8	33/8	86	890	405	1200	545
SASE-5/8	55/8	143	1700	770	3185	1445

For combined allowable stress design tension and shear forces on anchors, use the following equation:

$$\frac{T_{Applied}}{T_{Allowable (ASD)}} + \frac{V_{Applied}}{V_{Allowable (ASD)}} \le 1.2$$

#### **TYPE SAS & SASE ANCHOR STUD DIMENSIONS**

Type and Size	A (in) (mm)	B (in) (mm)	Maximum Tightening Torque (Ft-lbs) (N-m)
SAS-3/8	31/2 89	3/8 10	30 41
SAS-1/2	43/4 121	1/2 13	50 68
SAS-5/8	5 127	5/8 16	85 116
SAS-3/4	61/4 159	3/4 19	180 244
SAS-1	7 178	1 25	230 312
SASE-3/8	5 127	3/8 10	30 41
SASE-1/2	51/2 140	1/2 13	50 68
SASE-5/8	7 178	5/8 16	85 116
SASE-3/4	81/2 216	3/4 19	180 245

- Anchors have the following Code Reports:
  - ICC-ES-ESR-1771 and City of Los Angeles RR25705 for cracked & uncracked concrete
  - Florida Statewide Product Approval <u>FL11506.6</u>

- \* These values are applicable when the anchors are installed with periodic special inspection as set forth in Section 1701.5.2 and Section 1704.13 of the IBC.
- <sup>†</sup> The Tension values may be increased for greater compressive strength, up to 8500 psi (58.6 MPa), by multiplying the value by (F<sup>\*</sup>c/2500)<sup>0.5</sup>, where F'<sub>C</sub> is the specified strength of concrete in psi.

  For example: SAS-1/2 in 4000 psi normal weight concrete

$$T = \left(\frac{4000}{2500}\right)^{0.5} x 980 \text{ lbs} = 1240 \text{ lbs}$$

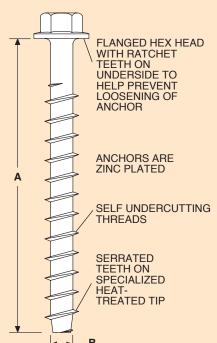
#### NOTES:

- . All values are for single anchors with no edge distance or spacing reduction.
- 2. Anchorage must be designed in accordance with ACI 318-11 Appendix D.
- 3. Allowable loads are for the attachment of non-structural components.
- 4. Allowable loads are based on 100% seismic loading in seismic design categories C-F.

### MASON INDUSTRIES

## SAST

#### SEISMIC ANCHOR SELF-TAPPING



#### TYPE SAST ANCHOR BOLT RATINGS BASED ON ALLOWABLE STRESS DESIGN (ASD)

		Installed into 25	00psi (17.2Mpa)	Installed into 2	Maximum	
Type	Embedment	Normal Wei	ght Concrete	Lightweigh	nt Concrete	Tightening Torque
and	Depth	Tension <sup>†</sup>	Shear	Tension <sup>†</sup>	Shear	
Size	(in) (mm)	(lbs) (kg)	(lbs) (kg)	(lbs) (kg)	(lbs) (kg)	(Ft-lbs) (N-m)
SAST-3/8	31/4 83	920 410	1160 <b>525</b>	555 <b>250</b>	695 <b>315</b>	50 68
SAST-1/2	4 102	1500 680	2010 910	900 405	1205 <b>545</b>	65 88
SAST-5/8	41/2 114	1810 820	3870 <b>1755</b>	1085 <b>490</b>	2325 <b>1055</b>	140 <b>190</b>
SAST-3/4	51/2 140	2070 940	3925 1780	1245 <b>565</b>	2355 <b>1065</b>	150 <b>205</b>

For combined allowable stress design tension and shear forces on anchors, use the following equation:

$$\frac{T_{Applied}}{T_{Allowable (ASD)}} + \frac{V_{Applied}}{V_{Allowable (ASD)}} \le 1.2$$

- \* These values are applicable when the anchors are installed with periodic special inspection as set forth in Section 1701.5.2 and Section 1704.13 of the IBC.
- $^\dagger$  The Tension values may be increased for greater compressive strength, up to 8500 psi (58.6 MPa), by multiplying the value by ( $^{\rm F^{\prime}C}$ /2500) $^{\rm 0.5}$ , where F $_{\rm C}$  is the specified strength of concrete in psi. For example: SAST-1/2 in 4000 psi normal weight concrete

$$T = \left(\frac{4000}{2500}\right)^{0.5} x \ 1500 \text{ lbs} = 1895 \text{ lbs}$$

#### TYPE SAST ANCHOR BOLT DIMENSIONS

Type and Size	(in)	A (mm)	(in)	B (mm)
SAST-3/8 SAST-1/2 SAST-5/8 SAST-3/4	4 5 6 7	102 127 152 178	3/8 1/2 5/8 3/4	10 13 16 19

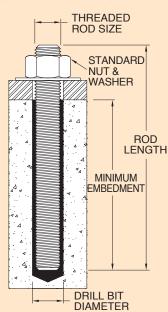
Anchors have the following Code Reports:

- ICC-ES-ESR-2713 and City of Los Angeles Report RR25741 for cracked & uncracked concrete
- ICC-ES-ESR-1056 and City of Los Angeles Report
- RR25560 for CMU (Concrete Masonry Units)
  Florida Statewide Approval FL11506.7
  Factory Mutual 3017082

#### NOTES

- All values are for single anchors with no edge distance or spacing reduction.
  Anchorage must be designed in accordance with ACI 318-11 Appendix D.
  Allowable loads are for the attachment of non-structural components.
  Allowable loads are based on 100% seismic loading in seismic design categories C-F.

# SEISMIC ROD ANCHOR



#### **TYPE SRA ANCHOR DATA**

Type and Size	Threaded Rod Size	Le	lod ngth (mm)	Embedment Depth (in) (mm)		Drill Bit Dia (in)	Minimum Concrete Thickness (in) (mm)		Maximum Tightening Torque After curing (Ft-lbs) (N-m)		Number of Anchors that can be installed per 22oz of adhesive
SRA-3/8	3/8-16 UNC	6	152	4	102	1/2	57/8	149	10	14	40
SRA-1/2	1/2-13 UNC	7	178	5	127	5/8	71/2	190	20	<b>27</b>	30
SRA-5/8	5/8-11 UNC	8	203	6	152	3/4	91/4	235	30	41	20
SRA-3/4	3/4-10 UNC	9	229	7	178	7/8	103/4	273	45	61	14
SRA-1	1-8 UNC	11	280	9	229	11/8	14	355	80	108	7

## **CURE SCHEDULE**†

Concrete Te	emperature °C	Cure Time (Hrs.)
50	10	72
70	21	24
90	32	24
110	43	24

For combined allowable stress design tension and shear forces on anchors, use the following equation:

$$\frac{T_{Applied}}{T_{Allowable (ASD)}} + \frac{V_{Applied}}{V_{Allowable (ASD)}} \le 1.2$$

†For water saturated concrete, these times should be doubled.

#### NOTES:

- 1. All values are for single anchors with no edge distance or spacing reduction.
- Anchorage must be designed in accordance with ACI 318-11 Appendix D.
- Allowable loads are for the attachment of non-structural components.
- Allowable loads are based on 100% seismic loading in seismic design categories C-F.

- Anchors have the following Code Reports:
   ICC-ES-ESR-2508 and City of Los Angeles Report RR25744 for cracked & uncracked concrete
   NSF/ANSI Standard 61 (216in2 / 1000 gal)

#### TYPE SRA ANCHOR RATINGS BASED ON ALLOWABLE STRESS DESIGN (ASD)

installed into 2500 psi (17.2 Mpa) Normal Weight Concrete\*

Type	A307 Grade C	Threaded Rod	A193 Grade B7 Threaded Rod			6 Stainless Steel Threaded Rod	A193 Grade B8 Stainless Steel (Type 18-8, 304) Threaded Rod		
and Size	Tension (in) (mm)	Shear (lbs) (kg)	Tension (lbs) (kg)	Shear (lbs) (kg)	Tension (lbs) (kg)	Shear (lbs) (kg)	Tension (lbs) (kg)	Shear (lbs) (kg)	
SRA-3/8 SRA-1/2	1585 <b>720</b> 2360 <b>1070</b>	895 <b>405</b> 1595 <b>720</b>	1585 <b>720</b> 2360 <b>1070</b>	1930 <b>880</b> 3440 <b>1560</b>	1585 <b>720</b> 2360 <b>1070</b>	1350 <b>615</b> 3410 <b>1545</b>	1585 <b>720</b> 2360 <b>1070</b>	700 <b>320</b> 2325 <b>1055</b>	
SRA-5/8 SRA-3/4	2440 <b>1105</b> 4780 <b>2165</b>	2540 <b>1150</b> 3755 <b>1700</b>	2440 <b>1105</b> 4780 <b>2165</b>	5475 <b>2480</b> 8095 <b>3670</b>	2440 <b>1105</b> 3820 <b>1730</b>	5425 <b>2460</b> 8015 <b>3635</b>	2440 <b>1105</b> 3820 <b>1730</b>	3700 <b>1680</b> 5465 <b>2480</b>	
SRA-1	7270 <b>3295</b>	6815 3090	7270 3295	14685 6660	7270 <b>3295</b>	14560 6610	7270 <b>3295</b>	9925 4500	