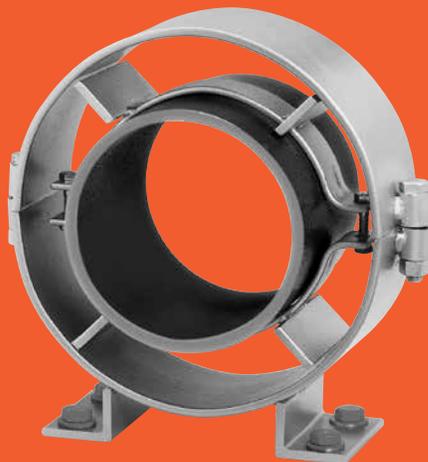


MASON-MERCER

ADJUSTABLE SLIDING GUIDE



Manufactured as per
Expansion Joints
Association
EJMA Standard.



Typical Spider Guide

All of us have gotten accustomed to using Spider Pipe Guides because they have been around forever. In looking for a better way, we found the following areas for improvement:

1) There is no single Spider Guide for any pipe size. The ID is standard, but the length of the guide fins and the ID of the housing all vary with insulation thickness. There can be as many as five selections for the same diameter pipe.

This makes stocking difficult and the contractor cannot buy without knowing the insulation thickness.

2) While they are used in other positions, most Spider Guide have no allowable load ratings as they are single purpose Guides.

Our primary objective was to solve these two problems so we came up with the idea of a simple insulation height adjustment. Just loosen two bolts on each side of the base and move to the higher position when job requirements call for thicker insulation. Not only are they easier to order and dimension, but the price remains the same regardless of insulation thickness. This is not true with the spider design as cost is based on the shell OD. Cost estimates are no longer difficult with our single price per size.

The next problem was addressed by our design team of Professional Engineers. The rating in any guide position is at least the support value required for the maximum unsupported length of piping. According to code, maximum hanger spacing for a 2" pipe is every 10' whereas a 12" line goes out to as much as 23'. In most installations it is just easier to locate all supports at 10' spacing, but our designs allow for the longer criteria as shown in the table on page 3.

In addition to the published support values, you will find that most of the baseplates have a multitude of holes. This is very helpful as you do not always know how they are going to be installed. The large centered hole is for bolting to concrete, the close holes off the center line are for bolting through the flanges of beams. The wider spread is used when there is a steel surface wide enough to take advantage of that spacing.

Travel is another major concern. All of our guides have travel at least equal to standard Spider Guides

and many considerably more without going to special designs.

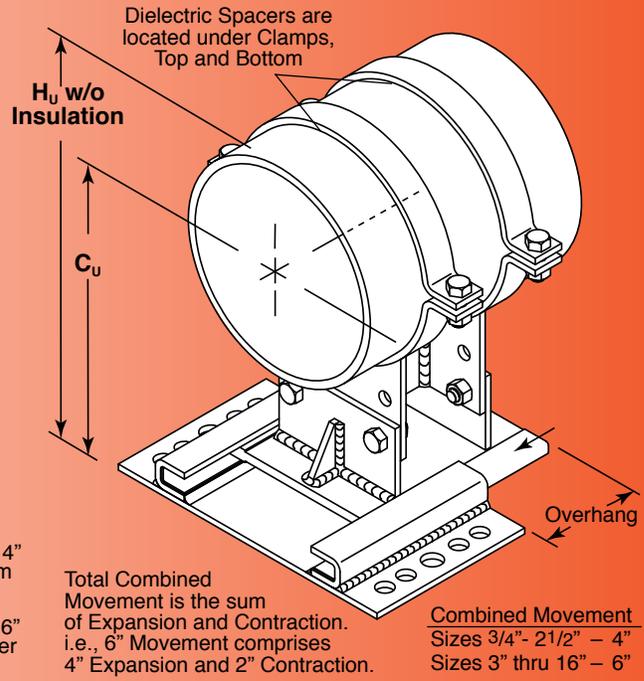
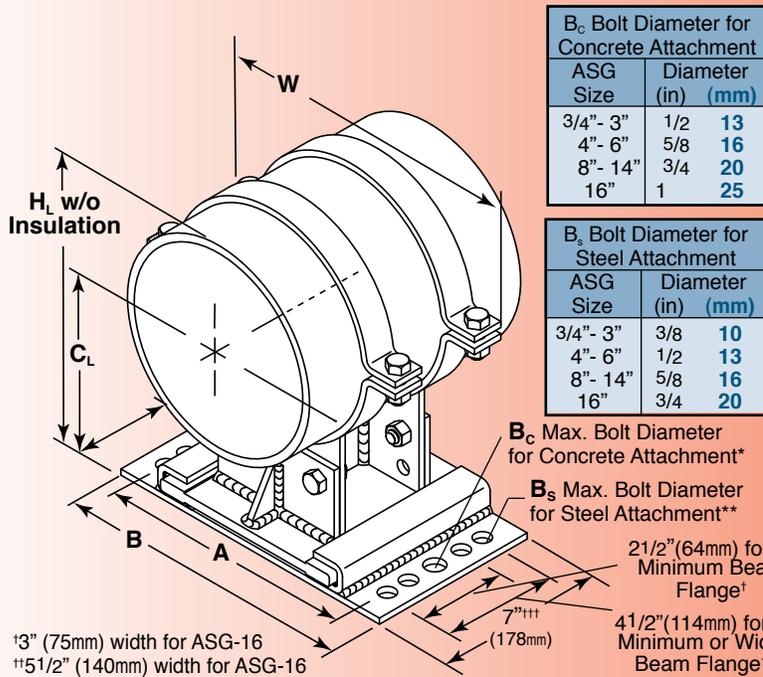
Our installation instructions tell the installer how to best position the guide to accommodate maximum or limited travel.

Excessive friction or galling is another major concern. Internal parts in Spider Guides are generally sheared and welded to the inner clamp at 90° intervals. No matter how carefully the installer tries, there are still sharp edges that cut into the outer housing. Rather than just sliding, you may have to overcome gall. They show no concern about rust deterioration as everything is just painted carbon steel.

In our new design, both the sliding foot and the interior of the outside guides are wrapped or lined in Stainless Steel as illustrated. There can be little or no corrosion, and the force needed to move the guide is minimal as compared to sharp edged carbon steel configurations.

Always install in Lower Position when Pipe is not insulated or when Insulation Thickness does not exceed the Lower Position Maximum Insulation Thickness shown in the table below. For Overall Height, add Insulation Thickness to H_L or H_U.

In copper or brass water or steam systems, Dielectric Spacers supplied by Mason must be used to prevent leakage from galvanic action. These simple lead strips are installed between our steel clamps and the copper or brass piping, top and bottom.



[†]3" (75mm) width for ASG-16
^{††}5 1/2" (140mm) width for ASG-16
^{†††}8" (203mm) width for ASG-16

*Use two bolts for concrete attachment.
 **Use four bolts for steel attachment.
 Use inner holes for narrow steel flange widths or outer holes for wider flanges.

ASG LOWER POSITION C_L & H_L
Sizes 3/4" to 16" 2 1/2" Insulation Max.

Type & Pipe Size (in) (mm)	Pipe Height C _L		Overall Height without Insulation H _L		Maximum Insulation Thickness Lower Position	
	(in)	(mm)	(in)	(mm)	(in)	(mm)
ASG-3/4	20	33/4	95	4 1/2	114	2 51
ASG-1	25	4 1/8	105	5	127	2 51
ASG-1 1/4	32	4 3/8	111	5 3/8	137	2 51
ASG-1 1/2	40	4 1/2	114	5 5/8	143	2 51
ASG-2	50	4 3/4	121	6 1/8	156	2 51
ASG-2 1/2	65	5	127	6 5/8	168	2 51
ASG-3	80	5 3/8	137	7 1/4	184	2 1/2 65
ASG-4	100	6 5/8	168	9	229	2 1/2 65
ASG-5	125	7 1/8	181	10 1/16	255	2 1/2 65
ASG-6	150	7 5/8	194	11 1/8	283	2 1/2 65
ASG-8	200	9	229	13 1/2	343	2 1/2 65
ASG-10	250	10 3/4	273	16 1/4	413	2 1/2 65
ASG-12	300	11 7/8	302	18 3/4	476	2 1/2 65
ASG-14	350	12 5/8	321	20	508	2 1/2 65
ASG-16	400	13 7/8	352	22 1/4	565	2 1/2 65

	A		B		W	
	(in)	(mm)	(in)	(mm)	(in)	(mm)
	5 1/2	140	6 3/4	172	3 1/4	83
	6	152	7 1/4	184	3 5/8	92
	6	152	7 1/4	184	4	102
	6	152	7 1/4	184	4 1/4	108
	6	152	7 1/4	184	4 3/4	121
	6	152	7 1/4	184	5 1/4	133
	6 1/2	164	7 3/4	196	6	152
	7 1/4	184	8 1/2	216	7 1/4	184
	8	204	9 1/4	235	8 1/2	216
	8 3/4	222	10	254	9 1/2	240
	10 1/2	267	12 1/4	311	11 3/4	298
	11 1/2	292	13 1/4	337	14 5/8	372
	13	330	14 3/4	375	16 3/4	426
	16	406	17 3/4	451	18 1/8	460
	18 1/2	470	20 1/2	521	20 1/2	521

ASG UPPER POSITION C_U & H_U
Sizes 1" to 16" for 3" to 4" Insulation
 Note: 3/4" size cannot be raised

Type & Pipe Size (in) (mm)	Pipe Height C _U		Overall Height without Insulation H _U		Max. Insulation Thickness Upper Position	
	(in)	(mm)	(in)	(mm)	(in)	(mm)
ASG-3/4	20	33/4	95	4 1/2	114	2 51
ASG-1	25	5 1/8	130	6	152	3 76
ASG-1 1/4	32	5 3/8	137	6 3/8	162	3 76
ASG-1 1/2	40	5 1/2	140	6 5/8	168	3 76
ASG-2	50	5 3/4	146	7 1/2	181	3 76
ASG-2 1/2	65	6	152	7 5/8	194	3 76
ASG-3	80	6 3/8	162	8 1/4	210	3 76
ASG-4	100	8 1/8	206	10 1/2	267	4 102
ASG-5	125	8 5/8	219	11 9/16	294	4 102
ASG-6	150	9 1/8	232	12 5/8	321	4 102
ASG-8	200	10 1/2	267	15	381	4 102
ASG-10	250	12 1/4	311	17 3/4	451	4 102
ASG-12	300	13 3/8	340	20 1/4	514	4 102
ASG-14	350	14 1/8	359	21 1/2	546	4 102
ASG-16	400	15 3/8	391	23 3/4	603	4 102

PIPE GUIDES AND GUIDING

Correct alignment of pipe as provided by guides is vital for the proper performance and life of an Expansion Joint. Pipe expansion joints will apply compressive loads to the pipe line, which may cause pipe to buckle when not properly guided. Buckling can be caused by the spring constant or resistance of the expansion joint, plus the pressure thrust from the expansion joint. Proper pipe guiding near an expansion joint starts with locating the first guide within 4 diameters of the expansion joint, and the second guide within 14 diameters of the first guide. For long runs of pipe, additional guides may be needed to prevent buckling as determined by the Intermediate Guide Spacing Chart shown below. Note that as the pressure increases, the intermediate guide spacing decreases because of the increased buckling force.

In addition to the locations of the anchors and guides to protect expansion joints and control movements as shown above, there are often long lengths of pipe between anchors or guides that would buckle like overloaded columns.

Checking the Intermediate Guide Spacing Chart will show when additional Guides are needed.

To use the Chart, select the maximum pressure and move up to intersection with the red Pipe Size line. Follow horizontally all the way to the left and read maximum guide spacing.

For Example:

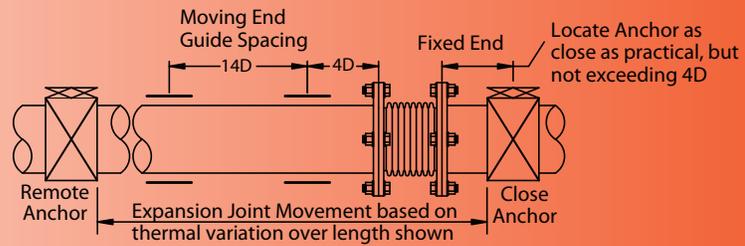
A 5" 200 psi steel line must be guided every 30 feet to prevent buckling when expansion joints are used.

At 110 psi the Guide Spacing would increase to 40 feet.

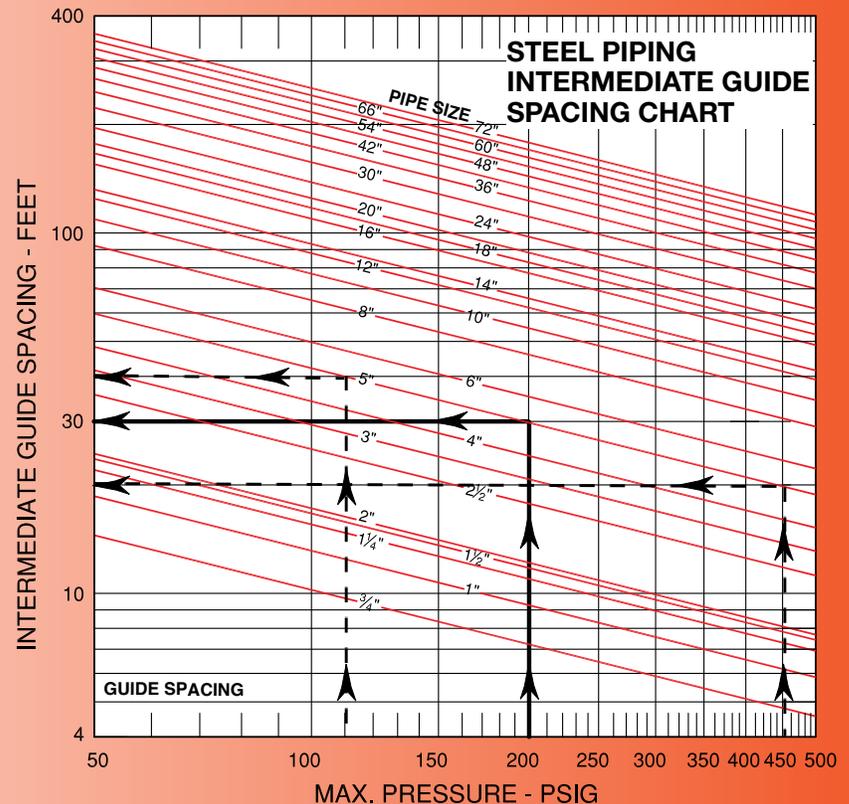
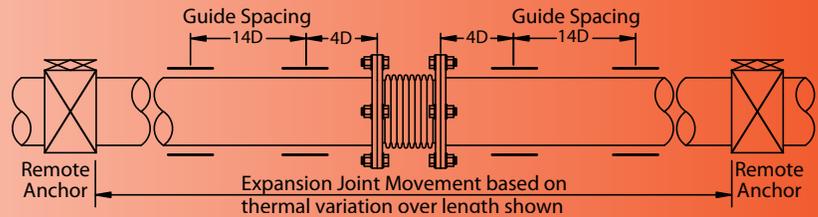
At 450 psi it would drop to 20 feet.

GUIDE SPACING – Referencing Pipe Diameter “D”

Guides and Anchors for Joint located near Anchor



Guides and Anchors for Joint located between Remote Anchors



SPECIFICATION

Pipe guides shall be manufactured with stainless steel wrapping the carbon steel foot where it passes through horizontal U guides similarly lined to prevent corrosion. The baseplate shall have multiple holes for bolting to beam flanges or flat surfaces. Bases may be welded in position in lieu of bolting. Height must be adjustable to

accept different thicknesses of insulation. Guides shall be professionally load rated for bottom, overhead, side mounted or riser positioning to provide both load bearing and guiding capabilities. Submittals shall include load ratings in all modes. Guides shall be type ASG as manufactured by Mason Industries, Inc.



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