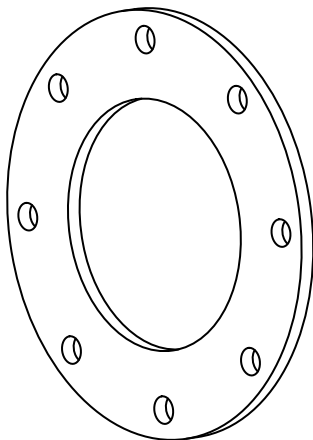


**MASON INDUSTRIES, Inc.**

Manufacturers of Vibration Control Products

350 Rabro Drive  
Hauppauge, NY 11788  
631/348-0282  
FAX 631/348-0279  
Info@Mason-Ind.com2101 W. Crescent Ave., Suite D  
Anaheim, CA 92801  
714/535-2727  
FAX 714/535-5738  
www.Mason-Ind.comJOB NAME \_\_\_\_\_  
CUSTOMER \_\_\_\_\_  
CUSTOMER P.O. \_\_\_\_\_  
MASON M.I. \_\_\_\_\_  
DWG. NO. \_\_\_\_\_**SCR**  
**STEEL COVER**  
**RING**  
**ASA-150**  
**DRILLING****SCR ASA-150 Drilled**

Steel Cover Ring (For mating floating flange expansion joints to victaulic type grooved pipe flanges or to valves without full faces, etc.)

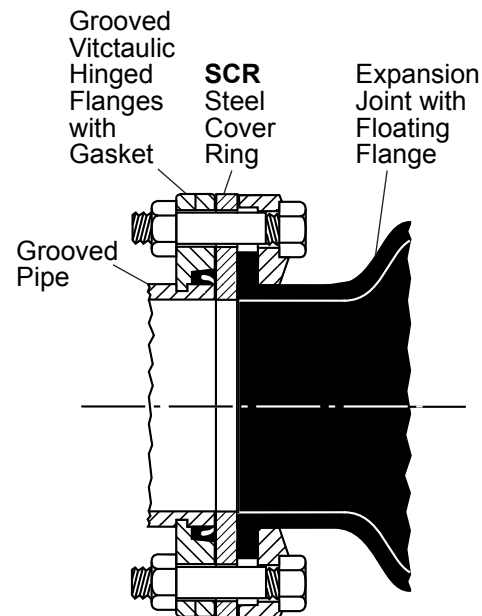
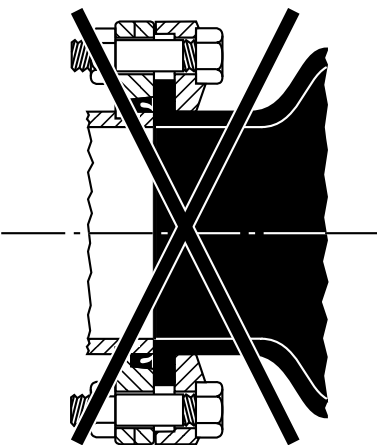


Victaulic or similarly grooved pipe flanges have a soft gasket seal totally unsuitable for mating with any type of rubber expansion joint. A MASON Type SCR steel flange cover ring must be used between the victaulic flange and any floating flange expansion joint. Safeflex and Masonflex must mate with full face flanges.

**Type SCR Dimensions (inches)**

| Pipe Size | OD     | ID    | Thick-ness | Pipe Size | OD     | ID     | Thick-ness |
|-----------|--------|-------|------------|-----------|--------|--------|------------|
| 1 1/2     | 5 1/8  | 1 5/8 | 1/2        | 10        | 16 1/8 | 10 1/8 | 3/4        |
| 2         | 6 1/8  | 2 1/8 | 1/2        | 12        | 19 1/8 | 12     | 3/4        |
| 2 1/2     | 7 1/8  | 2 1/2 | 1/2        | 14        | 21 1/8 | 13 1/4 | 3/4        |
| 3         | 7 5/8  | 3 1/8 | 1/2        | 16        | 23 5/8 | 15 1/4 | 3/4        |
| 4         | 9 1/8  | 4 1/8 | 1/2        | 18        | 25 1/8 | 17 1/4 | 3/4        |
| 5         | 10 1/8 | 5 1/8 | 1/2        | 20        | 27 1/8 | 19 1/4 | 1          |
| 6         | 11 1/8 | 6 1/8 | 1/2        | 24        | 32 1/8 | 23 1/4 | 1          |
| 8         | 13 5/8 | 8     | 1/2        |           |        |        |            |

**DO NOT CONNECT ANY  
EXPANSION JOINT TO VICTAULIC  
TYPE FLANGE WITHOUT SCR  
STEEL COVER RING**



NOTE: Grooved piping must be properly anchored so control rods and cables are not required. When control rods must be used, pipe flanges should be welded type.

**CERTIFICATION DATA**

| QUANTITY<br>REQUIRED | SCR<br>PIPE SIZE | TAG |
|----------------------|------------------|-----|
|                      |                  |     |
|                      |                  |     |
|                      |                  |     |
|                      |                  |     |
|                      |                  |     |
|                      |                  |     |
|                      |                  |     |
|                      |                  |     |
|                      |                  |     |

Certification Form S-939 05/2024

DWN:

CHKD:

DATE:

DWG. No.